

# Grinder Pumps (2.0 HP to 5.0 HP)

#### Performance Range

- Flow rate up to 325 l/min. (19.5 m³/h)
- Dynamic head up to 32 m.

### **Applications**

- Used in pressure sewage system.
- Drainage of waste water from individual residences, apartment, buildings, recreational developments, motels.
- Transferring waste water of commercial buildings, industrial plants, waste water sampling, small hospitals.
- Schools, federal, state and local parks' waste water drainage.
- To transfer various waste water and sewage.

#### **Features**

- Durable heavy duty finned cast iron construction.
- Grinder is complete unit, light weight, compact, and portable, easy to be installed.
- Double protection at connection box: barrier grommet, barrier epoxy, prevent water ingress to the motor area, assuring a longterm reliable operation. Additionally, epoxy encapsulation and stripped leads positively eliminate wicking from the cable.
- Two balls bearing construction support shaft and rotor.
- Dry type motor with high efficiency and low current. Equipped with auto reset motor protector, prevent the motor damage from abnormal heat and current.
- The dual silicon carbide mechanical seal system and extra oil seal protection protects the motor from sewage contamination, to provide you exceptionally long pump service life.
- An excellent vortex impeller and casing water cavity housing design. Provide high efficiency and power saving, handling ground slurry and sewage without clogging or binding.
- Radial cutter and cutter ring: corrosion resistant material, hardened to 55 - 60 Rockwell C.

#### Direction of Rotation

Clockwise as seen from the motor rear end.

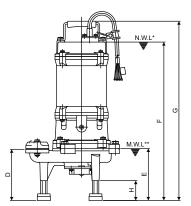
#### **Cutting Ability Demonstration**

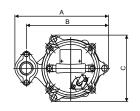
Specialized one single strong shaft with impeller and radial cutter, dramatically reduces the torque requirement on the motor, cuts with less horsepower, and increases the pump's efficiency. What's more, it prevents clogging with some troublesome objects such as sanitary napkins, plastic, rubber, disposable diapers and cloth items. The design of Lubi grinder prevents clogging, binding and roping. They chop up almost anything and everything in order for you to get a continuous, long - term pumping service.



-										
H	lors	e Power	2, 3, 5 HP							
0	Α	mbient temp	Max. +50°C							
id		Liquid temp	0°C to +50°C							
Pumping liquid	L	iquid nature	Suitable for pumping waste water of commercial buildings, hotels & restaurants hospitals, industrial plants & kitchen waste							
	n	Impeller	Vortex							
	ctic	Cutting Cons.	Grinding							
	tru	Mech. seal	Double Mechanical seal							
Pump	Construction	Upper Bearing	Ba <b>ll</b> Bearing							
	Ö	Lower Bearing	Two ball Bearings							
		Impeller	Grey Iron							
_	a	Volute	Grey Iron							
	Material	Radial Cutter	S.S AISI 440							
	Mai	Cutter Ring	S.S AISI 440							
		Mechanical	Motor side - Carbon v/s Ceramic							
		seal	Pump side - Silicon carbide v/s Silicon carbide							
		Туре	Dry motor							
Motor		Insulation	F Class							
		Frequency	50 Hz							
	The	ermal Protector	Automatic reset motor protector							
	1110	THAI I TOLOGIO	Water detector (optional)							
	<u>.</u>	Stator body	Grey Iron							
	Materia	Shaft	S.S AISI 410							
	Ž	<u> </u>	PVC							
	Pro	otection	IP 68							
		Duty	S1 - When pump is completely submerged S3 - When pump is partially submerged							
	V	oltage	1 Ph. 230 V +5/-15%, 3 Ph. 400 V +5/-15%							









Note: (\*) Minimum level for pump to operate on a continuous basis (S1 operation).

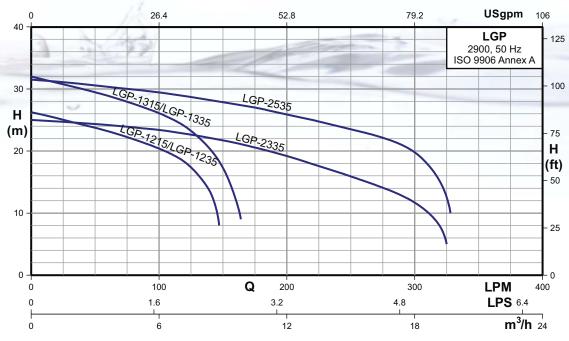
(\*\*) Minimum acceptable liquid level of the pump. Pump should switch off at this level.

### **DIMENSIONS**

	_															
Type	DHASE		DIMENSIONS (MM)								NET	GROSS	VOLUME	CABLE DATA cable x core x size (mm²) x		
Type	PHASE	DN	Α	В	С	D	Е	F	G	Ι	WEIGHT (kg.)	WEIGHT (kg.)	(m³)	length (m) x Material		
LGP-1215/1215F	1Ø	22	206	250	203	156	160	543	610	61	38.0	70.0	0.126	1 x 3 x 2.0 x 8 x PVC		
LGP-1235/1235F	3Ø	32	200	250	203	156	160	492	556		34.0	64.0	0.117	1 x 4 x 1.8 x 8 x PVC		
LGP-1315/1315F	1Ø	22	286	250	203	156	1160	543	610	<b>⊣</b> 61	40.0	72.0	0.126	1 x 3 x 3.5 x 8 x PVC		
LGP-1335/1335F	3Ø	32						492	556		36.0	66.0	0.117	1 x 4 x 1.8 x 8 x PVC		
LGP-2335	3Ø	50	116	339	105	226	160	522	593	61	51.0	86.0	0.156	1 x 4 x 1.8 x 8 x PVC		
LGP-2535	3Ø		410	339	195	220	100	543	616	01	54.0	89.0	0.161	1 x 4 x 1.8 x 8 x PVC		

All Dimensions in mm

## PERFORMANCE CHART AT n = 2900 RPM FOR GRINDER PUMPS



# PERFORMANCE DATA AT n = 2900 RPM

Model	Phase	Power		Start	m³/h	1.5	3	4.5	6	7.5	9	12	15	18	19.5
Wodei	Filase	kW	HP	Method	l/min.	25	50	75	100	125	150	200	250	300	325
LGP-1215/1215F	1Ø	1Ø 4.5		Capacitor		25	23.9	22.2	20.5	17.3					
LGP-1235/1235F	3Ø	1.5	2.0	Direct	H(m)	25	23.9	22.2	20.5	17.3	-	-	-	-	-
LGP-1315/1315F	1Ø	2.2	3.0	Capacitor		30.8	29.4	28	26	23.2	17.2	_			
LGP-1335/1335F	3Ø 2.2		3.0	Direct	1 1(111)	30.6	29.4	20	20	23.2	17.2	_	_	-	_
LGP-2335	3Ø	2.2	3.0	Direct		24.6	24.4	24	23.7	22.8	21.7	19.1	16	11.7	5
LGP-2535	3Ø 3.7		5.0	Direct		31	30.6	30	29.5	29	28	25.9	23.5	19.9	12

Note: • Available on request: Other Voltages, 60Hz.
• Subscript "F" pumps will be provided with a float switch.